



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

009187.

D350-591-214
Job Sheet 193267



Part No: D350-591-214

Job Qty: 1 pcs

Part Name: Heli-Access-Step™ RH - High Gear, Short Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/10/19

Job Tracking No:

Due Date: 4/12/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV H IPP Rev:B 05.10.14 Modified step 10 KJ/EC IPP Rev:C 06-06-19 Added D2732-030 AS PER
DSI9294 JLM IPP Rev:C 06-06-27 Revised as per DSI9340 JLM IPP Rev:D 10.11.15 update qty on AN4-11A
DD verf:EC IPP REV:E 14.12.17 ADD DSI9712-011 DD VERF:JLM IPP REV:F 16.03.16 IIN REV:H DD
VERF:JLM

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S171194



Part: D350-591-214

Job No: 193267

Serial No/Batch: S171194

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 1 of 1 FAA STC SH967NE

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/12/19	4/12/19	0.00	0.00	Start Up Stores/Pkg-2		APR 10 2019
270	Packaging	1 pcs	4/12/19	4/12/19	0.00	0.00	Packaging1-3		DAS 46 9-89 APR 10 2019
280	QC 4	1 pcs	4/12/19	4/12/19	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		DAS 46 9-89 APR 10 2019
							QC 4 - 46		
290	Packaging 3-1 - Stock - B4B	1 pcs	4/12/19	4/12/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 46 9-89 APR 10 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
295	DC - 1 - B4B	1 pcs	4/12/19	4/12/19	0.00	0.00	DC - 1 - B4B		
							DC - 2 - B4B		
300	QC 21 - FG	1 pcs	4/12/19	4/12/19	0.00	0.00	QC 21 - FG - 21		
							QC 21 - FG - 70		
							QC 21 - FG - 53		

Part Op 280 - (QC4- 100% Inspect kits for completeness)

Descriptions: 290 - Identify and pack for shipping as per PPP D350-591-214 Location:FG039

295 - Photocopy bluefile and type labels as per PPP D350-591-214 CHG005

300 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	2 Ea (2 ea)	90-Start up Operation	5149341
AN4-15A	Bolt	4 Ea (4 ea)	90-Start up Operation	5134436
AN5-36A	Bolt	2 Ea (2 ea)	90-Start up Operation	5133178
D2230-3	Mounting Lug	2 pcs (2 ea)	90-Start up Operation	5158039
D2618	Bushing	2 pcs (2 ea)	90-Start up Operation	5146466
D2732-030	Rubber Cushion - 3"	4 pcs (4 ea)	90-Start up Operation	5141541
D3235-1	Mounting Lug	2 pcs (2 ea)	90-Start up Operation	5150059
D3338-1	Mounting Lug	1 pcs (1 ea)	90-Start up Operation	5162023
MS21042L3	Nut	2 Ea (2 ea)	90-Start up Operation	5157462
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5161468
MS21042L5	Nut	2 Ea (2 ea)	90-Start up Operation	5149145
NAS1149D0363J	Washer	4 Ea (4 ea)	90-Start up Operation	5152662
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	5157445
NAS1149D0563J	Washer	4 Ea (4 ea)	90-Start up Operation	5156686
AN4-16A	Bolt	4 Ea (4 ea)	90-Start up Operation	5157301
D3078-042	Step Assembly, Hi Short RH	1 pcs (1 ea)	270-Packaging	5159235

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-35A	2	560	0
	AN4-15A	4	196	0
	AN4-16A	4	348	0
	AN5-36A	2	257	0
	D2230-3	2	80	0
	D2618	2	168	0
	D2732-030	4	164	0
	D3235-1	2	220	0
	D3338-1	1	62	0
	MS21042L3	2	3,609	0
	MS21042L4	6	4,149	0
	MS21042L5	2	899	0
	NAS1149D0363J	4	1,438	0
	NAS1149D0463J	12	5,161	0
	NAS1149D0563J	4	1,972	0
270-Packaging	D3078-042	1	5	0

Part Specifications

Specifications could not be found.

Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X						D350-591-213	Heli-Access-Step™, Short Step – High Skid, LH
	X					D350-591-214	Heli-Access-Step™, Short Step – High Skid, RH
		X				D350-591-215	Heli-Access-Step™, Short Step – Low Skid, LH
			X			D350-591-216	Heli-Access-Step™, Short Step – Low Skid, RH
				X		D350-591-311	Heli-Access-Step™, Long Step – High Skid, LH
					X	D350-591-312	Heli-Access-Step™, Long Step – High Skid, RH
1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
				1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
					1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
2	2	2	2	4	4	D2230-3	MOUNTING LUG
2	2	2	2	2	2	D2618	BUSHING
4	4	4	4			D2732-030	CUSHION
				2	2	D2856-400-720	ABRASION STRIP
2	2	2	2	2	2	D3235-1	MOUNTING LUG
				1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	AN3-35A	BOLT
				8	8	AN4-13A	BOLT
4	4	4	4			AN4-15A	BOLT
2	2	2	2	2	2	AN5-36A	BOLT
4	4	4	4	4	4	NAS1149D0363J	WASHER (AN960JD10)
12	12	12	12	16	16	NAS1149D0463J	WASHER (AN960JD416)
4	4	4	4	4	4	NAS1149D0563J	WASHER (AN960JD516)
2	2	2	2	2	2	MS21042L3	NUT
6	6	6	6	8	8	MS21042L4	NUT
2	2	2	2	2	2	MS21042L5	NUT
				1	1	*DSI 9410-011	STEP MODIFICATION KIT

*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 15 for installation of the DSI 9410-011 Kit.

Change Record

PAGE 1 OF 1

Part Number: D350-591-213/-213GB/-214/-214GB

Description: HELI-ACCESS STEP, HIGH SKID, SHORT STEP, LH/RH

[illegible]